Development Board EPC9084 Quick Start Guide

350 V Half-Bridge with Gate Drive, Using EPC2050

Revision 1.0



QUICK START GUIDE EPC9084

DESCRIPTION

The EPC9084 development board, figure 1 is a 350 V maximum device voltage, 4 A maximum output current, half bridge with onboard gate drives, featuring two EPC2050 enhancement mode (eGaN®) field effect transistors (FETs). The purpose of this development board is to simplify the evaluation process of the EPC2050 eGaN FETs by including all the critical components on a single board that can be easily connected into any existing converter.

The EPC9084 development board is 1.5" x 2" and contains two EPC2050 eGaN FETs in a half bridge configuration. As supplied, the high side gate drive uses a digital isolator and both FETs use the Silicon Labs SI8274GB1-IM gate driver. The board also contains all critical components and layout for optimal switching performance. There are also various probe points to facilitate simple waveform measurement and efficiency calculation, as well as the option to add trimmer resistors for adjustable deadtime to provide separate high and low side inputs, and an isolator for the low side gate drive. A block diagram of the circuit is given in figure 2.

For more information on the EPC2050 please refer to the datasheet available from EPC at www.epc-co.com. The datasheet should be read in conjunction with this quick start guide.

QUICK START PROCEDURE

Development board EPC9084 is easy to set up to evaluate the performance of EPC2050 eGaN FETs. Refer to figure 3 for proper connect and measurement setup and follow the procedure below:

- 1. With power off, connect the input power supply bus to $+V_{IN}$ (J5, J6) and ground / return to $-V_{IN}$ (J7, J8).
- 2. With power off, connect the switch node (SW) of the half bridge OUT (J3, J4) to your circuit as required (half bridge configuration).
- 3. With power off, connect the gate drive power supply to $+V_{DD}$ (J1, Pin-1) and ground return to $-V_{DD}$ (J1, Pin-2).
- 4. With power off, connect the input PWM control signal to PWM (J2, Pin-1) and ground return to any of the remaining J2 pins.
- Turn on the gate drive supply make sure the supply is between 7.5 V and 12 V range.
- 6. Turn on the controller / PWM input source.
- Turn on the bus voltage to the required value (do not exceed the absolute maximum voltage) and probe switching node to see switching operation.
- 8. Once operational, adjust the PWM control, bus voltage, and load within the operating range and observe the output switching behavior, efficiency and other parameters.
- 9. For shutdown, please follow steps in reverse.

Table 1: Performance Summary ($T_{\Delta} = 25^{\circ}$ C) EPC9084

Symbol	Parameter	Conditions	Min	Max	Units
V _{DD}	Gate Drive Input Supply Range		7.5	12	V
V _{IN}	Bus Input Voltage Range ⁽¹⁾			280	٧
I _{out}	Switch Node Output Current (2)			4	Α
V _{PWM}	PWM Logic Input Voltage Threshold	Input 'High' Input 'Low'	3.5 0	6 1.5	V V
	Minimum 'High' State Input Pulse Width	V _{PWM} rise and fall time < 10ns	200		ns
Minimum 'Low' State Input Pulse Width ⁽³⁾		V _{PWM} rise and fall time < 10ns	500		ns

(1) Maximum input voltage depends on inductive loading, maximum switch node ringing must be kept under 350 V for EPC2050.

(2) Maximum current depends on die temperature – actual maximum current with be subject to switching frequency, bus voltage and thermal cooling.

(3) Limited by time needed to 'refresh' high side bootstrap supply voltage.

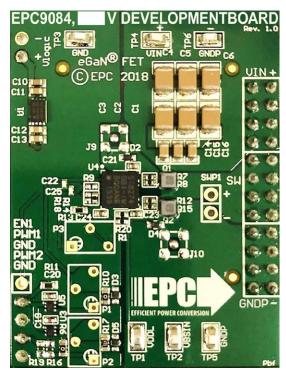


Figure 1: EPC9084 development board

NOTE. When measuring the high frequency content switch node, care must be taken to provide an accurate high speed measurement. An optional two pin header (SWP1) is included for switch node measurement. It is recommended to install measurement point on backside of board to prevent contamination of the top side components.

For information about measurement techniques, please review the how to GaN series: HTG09-Measurement

http://epc-co.com/epc/DesignSupport/TrainingVideos/HowtoGaN/

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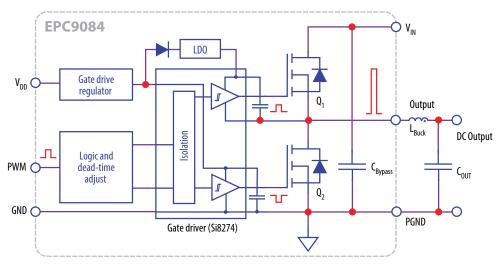


Figure 2: Block diagram of EPC9084 development board.

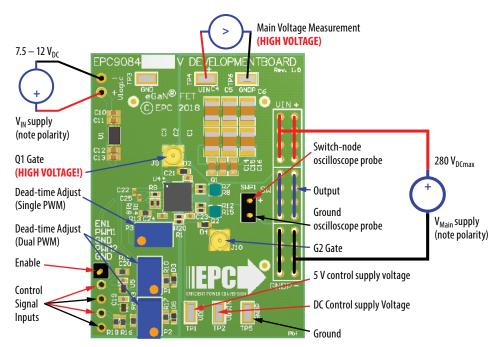
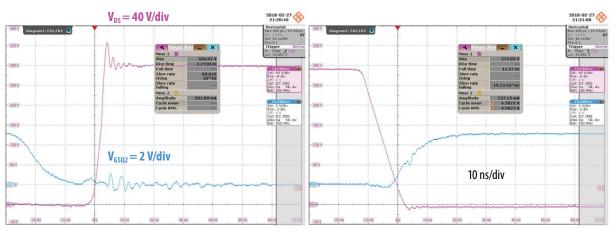


Figure 3: Proper connection and measurement setup.



 $V_{IN} = 280$, $V_{OUT} = 28$ V, $I_{OUT} = 4$ A, $f_{SW} = 50$ kHz, $L_{Buck} = 440$ μ H

Figure 4: Typical Waveform for $\rm V_{IN}$ = 150 V to 12 $\rm V_{OUT}$, 12.5 A, 100 kHz buck converter.

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THERMAL CONSIDERATIONS

The EPC9084 development board showcases the EPC2050 eGaN FET. The EPC9084 is intended for bench evaluation with typical room ambient temperature. The addition of heat-sinking and forced air cooling can significantly increase the current capability of these devices, but care must be taken to not exceed the absolute maximum die temperature of 150° C.

 $\ensuremath{\text{NOTE}}.$ The EPC9084 development board does not have any current or thermal protection on board.

For more information regarding the thermal performance of EPC eGaN FETs, please consult:

D. Reusch and J. Glaser, *DC-DC Converter Handbook*, a supplement to *GaN Transistors for Efficient Power Conversion*, First Edition, Power Conversion Publications, 2015.

Table 2: Bill of Materials

Item	Qty	Reference	Part Description	Manufacturer / Part #	
1	4	C11, C12, C13, C17	Capacitor, 1 μF, 50 V	Taiyo Yuden UMK107AB7105KA-T	
2	1	C10	Capacitor, 4.7 μF, 25 V	TDK C1608X5R1E475K080AC	
3	2	C22, C25	Capacitor, 100 pF, 50 V	TDK CGA2B2C0G1H101J050BA	
4	3	C14, C15, C16	Capacitor, 10 nF, 630 V	TDK C0805W103KBRAC7800	
5	3	C18, C21, C23	Capacitor, 0.47 μF, 25 V	TDK C1005X5R1E474K050BB	
6	3	C19, C20, C24	Capacitor, 0.22 μF, 16 V	TDK C1005X7R1C224K050BC	
7	9	C1, C2, C3, C4, C5, C6, C7, C8, C9	Capacitor, 0.1 μF, 630 V	TDK CGA6L1X7T2J104K160AE	
8	1	J1	Connector, .1" Male Vert.	Würth 61300211121	
9	1	J7	Connector, .1" Male Vert.	Tyco 4-103185-0-04	
10	2	TP1, TP2	SMD probe loop	Keystone 5015	
11	4	TP3, TP4, TP5, TP6	SMD probe loop	Keystone 5015	
12	2	D2, D4	Zener Diode, 5.61 V	On Semiconductor MM5Z5V6ST1G	
13	2	D3, D5	Schottky Diode, 30 V, 30 mA	Diodes Inc. SDM03U40-7	
14	2	Q1, Q2	eGaN FET, 350 V 4 A 150 mΩ	EPC EPC2050	
15	5	R1, R3, R4, R14, R20	Resistor, 0 Ω	Panasonic ERJ-2GE0R00X	
16	4	R7, R8, R12, R15	Resistor, 10 Ω	Panasonic ERJ-2RKF10R0X	
17	1	U1	IC, 5.0 V 250mA DFN	Microchip MCP1703T-5002E/MC	
18	1	U2	IC, 5 V 80 mA	Microchip MIC5213-5.0YC5	
19	1	U3	IC, 2 In NAND	Fairchild NC7SZ00L6X	
20	1	U5	IC, 2 In AND	Fairchild NC7SZ08L6X	
21	1	R10	Resistor, 0 Ω	Stackpole ERJ-2GE0R00X	
22	1	R11	Resistor, 10 k, 1%	Stackpole RMCF0603FT10K0	
23	1	R13	Resistor, 8.2 k, 1%	Panasonic ERJ-3EKF8201V	
24	1	R17	Resistor, 470 Ω, 1%	Stackpole RMCF0603FT470R	
25	1	R6	Resistor, 0 Ω	Panasonic ERJ-3GEY0R00V	
26	1	D1	Diode, 600 V 200 mA	ROHM RFU02VSM6STR	
27	1	U4	DGTL ISO 2.5KV GATE DRIVE	Silicon Labs Si8274GB1-IM	

Table 3: Optional Components

Item	Qty	Reference	Part Description	Manufacturer / Part #
1	1	EN1	Connector, .1" Male Vert.	Würth, 61300111121
2	3	FD1, FD2, FD3	Sml Fiducial	N/A
3	6	J2, J3, J4, J5, J6, J8	Connector	N/A
4	2	J9, J10	MMCX SMD	Molex, 0734152063
5	4	R2, R5, R9, R18	Resistor, 0 Ω	Panasonic, ERJ-2GE0R00X
6	2	R16, R19	Optional 0603 Resistor	N/A
7	2	R21, R22	Resistor, 0 Ω	Stackpole, RMCF0402ZT0R00
8	3	P1, P2, P3	Optional Potentiometer	N/A
9	1	SWP1	Connector, .1" Male Vert.	Würth, 61300111121

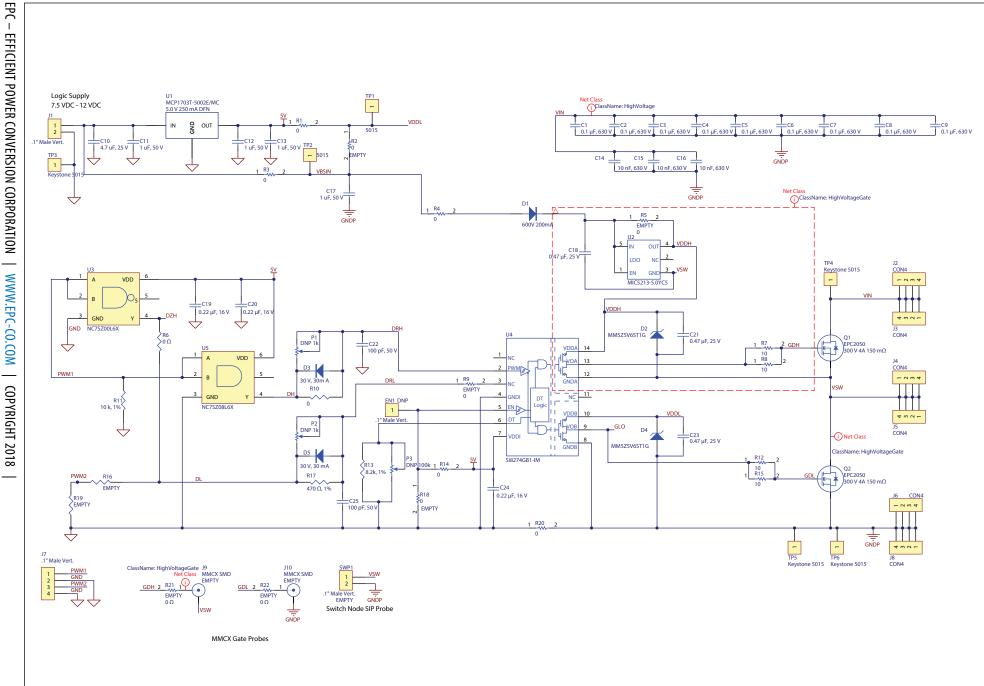


Figure 5: EPC9084 - Schematic

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The EPC9084 board is intended for product evaluation purposes only and is not intended for commercial use. Replace components on the Evaluation Board only with those parts shown on the parts list (or Bill of Materials) in the Quick Start Guide. Contact an authorized EPC representative with any questions.

This board is intended to be used by certified professionals, in a lab environment, following proper safety procedures. Use at your own risk.

As an evaluation tool, this board is not designed for compliance with the European Union directive on electromagnetic compatibility or any other such directives or regulations. As board builds are at times subject to product availability, it is possible that boards may contain components or assembly materials that are not RoHS compliant. Efficient Power Conversion Corporation (EPC) makes no quarantee that the purchased board is 100% RoHS compliant.

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